



Lab on the platform Phnom Penh-ITC

<http://www.gipsa-lab.grenoble-inp.fr/~jean-marc.thiriet/asean/asean.html>



Asean-Factori 4.0 project

Phnom Penh, 15-26 August 2022

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Cf. Book p.

Outline

Software environment description

- **LAB-0 : Virtualisation environment**
 - Preparing the environment
 - tests

Software environment

The software environment is mainly composed of

- Control Expert for the PLC programming
- Vijeo for the HMI programming
- Wireshark for the network analysis
- GICSTester if we use the GICS simulation card

Two main ways to organize the software environments

- By **direct installation** of the software on the physical machines
- By the use of **virtualization** which is a little bit more complex but with two interests
 - Working in a close to reality "**Industry 4.0**/"Digital twin" environment
 - Having the possibility to work for some time with a limited-time license

Virtualisation platform

ControlExpert
192.168.0.200



PLC SIMULATOR
192.168.0.1

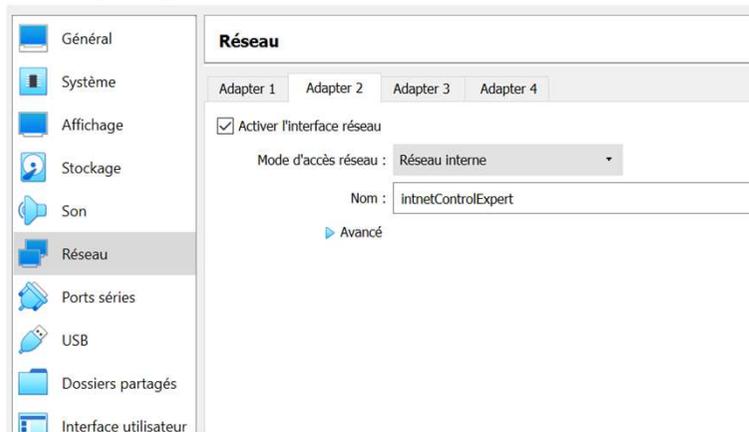
192.168.0.0/24



IntNetControlExpert

(*VirtualBox Virtual Internal Network* » linking both virtual machines:

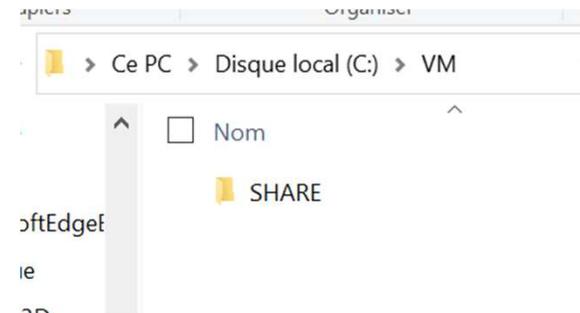
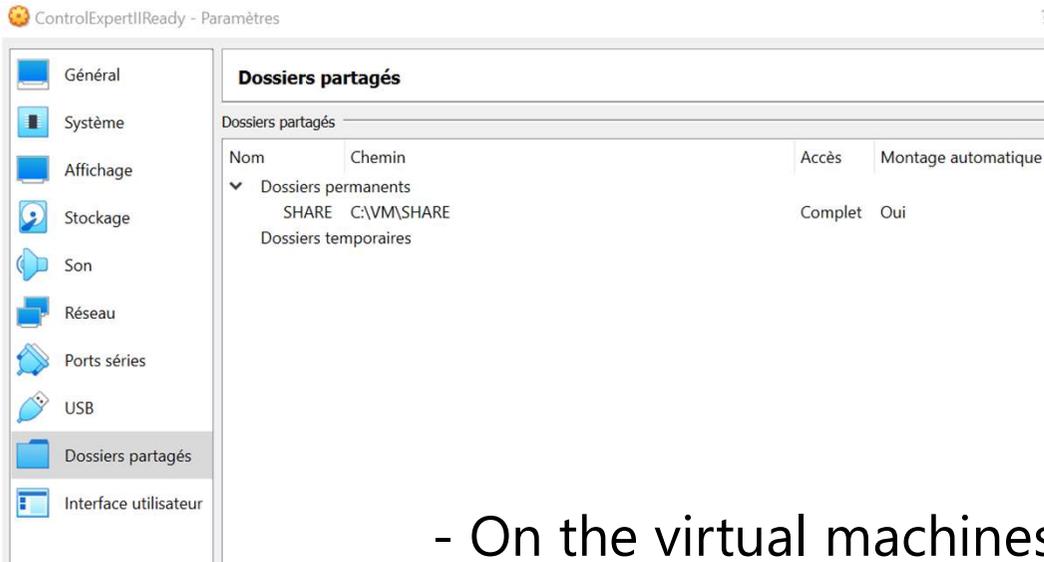
- ControlExpertIIReady
- PLC)



The virtual network will link virtually both virtual machines within the physical machine

- 192.168.0.200 should be given to the « ControlExpertIIReady » virtual machine
- 192.168.0.1 should be given to the « PLC » virtual machine

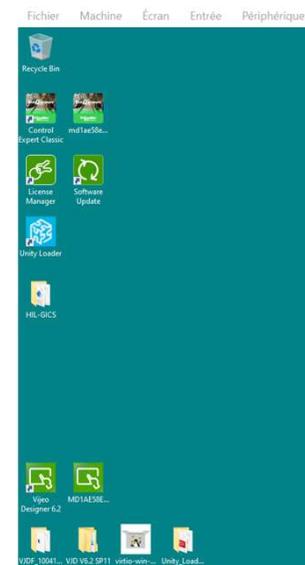
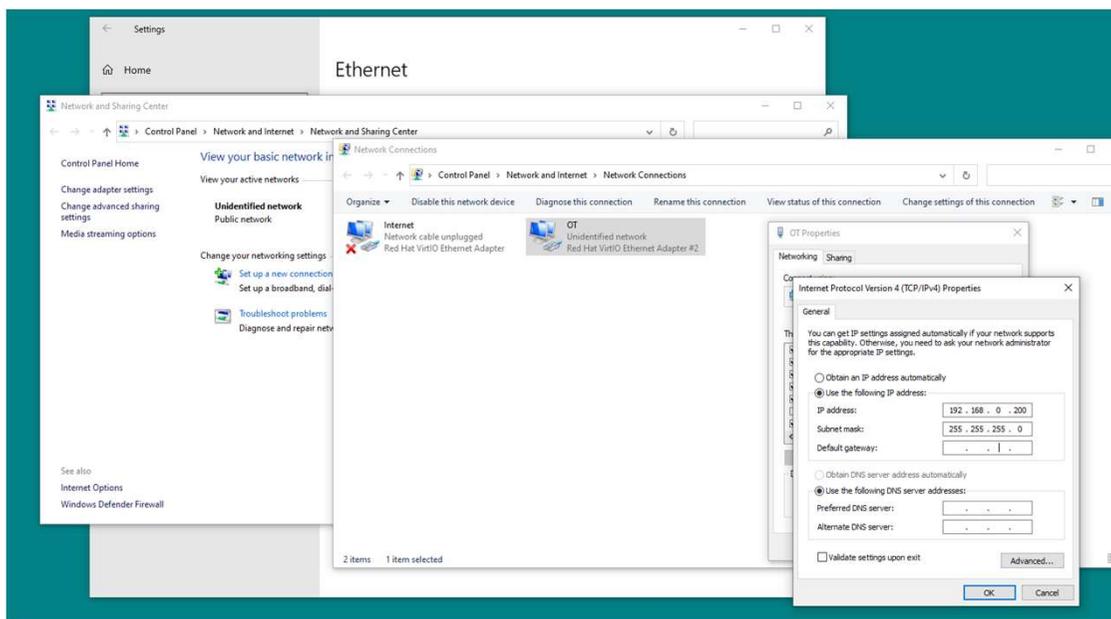
Virtualisation platform



- On the virtual machines, a **shared folder** is configured
- It should be created also on the physical machine
- It is important because it is place to **exchange space** between the physical machine and the virtual one!

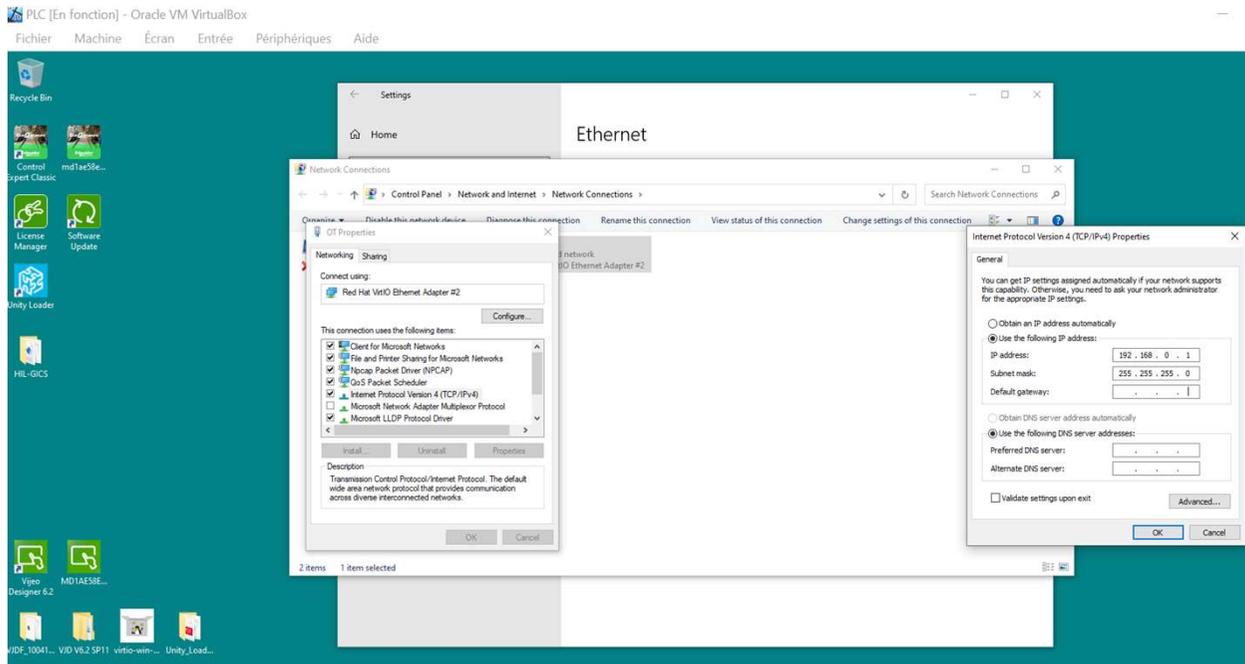
Virtualisation platform: launch of the machines

1. Launch of "ControlExpertIIReady", the passwd is Toto123
2. Check the network configuration: 192.168.0.200



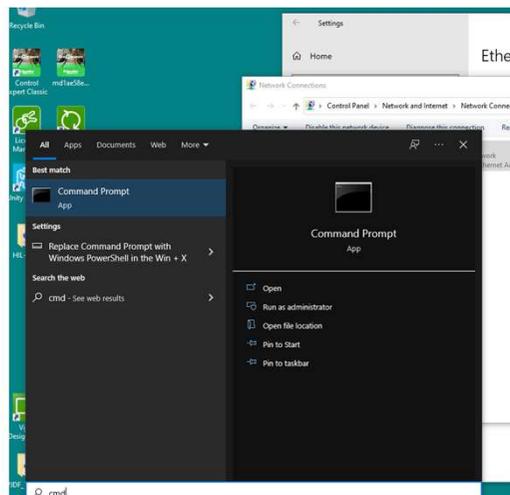
Virtualisation platform: launch of the machines

1. Launch of "PLC", the passwd is also Toto123
2. **Change** the network configuration to **192.168.0.1**



Check the connectivity

1. Launch the "command" window



```
C:\Users\user>ipconfig

Windows IP Configuration

Ethernet adapter Internet:

    Media State . . . . . : Media disconnected
    Connection-specific DNS Suffix  . :

Ethernet adapter OT:

    Connection-specific DNS Suffix  . :
    Link-local IPv6 Address . . . . . : fe80::d952:d032:1b9:d883%9
    IPv4 Address. . . . . : 192.168.0.1
    Subnet Mask . . . . . : 255.255.255.0
    Default Gateway . . . . . :
```

```
Command Prompt

Microsoft Windows [Version 10.0.19044.1645]
(c) Microsoft Corporation. All rights reserved.

C:\Users\user>ipconfig

Windows IP Configuration

Ethernet adapter Internet:

    Media State . . . . . : Media disconnected
    Connection-specific DNS Suffix  . :

Ethernet adapter OT:

    Connection-specific DNS Suffix  . :
    Link-local IPv6 Address . . . . . : fe80::e9f6:4a6d:13a0:b6b5%9
    IPv4 Address. . . . . : 192.168.0.200
    Subnet Mask . . . . . : 255.255.255.0
    Default Gateway . . . . . :
```

- Try to ping 192.168.0.200 from the 192.168.0.1
- Try to ping 192.168.0.1 from 192.168.0.200
- It doesn't work yet!

```
C:\Users\thirietj>ping 192.168.0.200

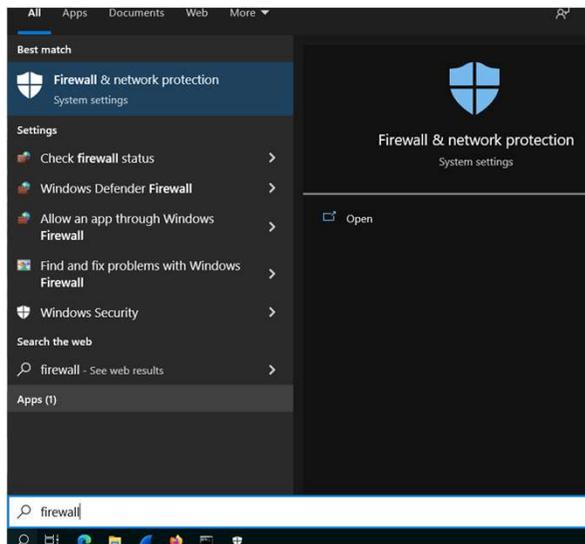
Envoi d'une requête 'Ping' 192.168.0.200 avec 32 octets de données :
Délai d'attente de la demande dépassé.

Statistiques Ping pour 192.168.0.200:
    Paquets : envoyés = 4, reçus = 0, perdus = 4 (perte 100%),

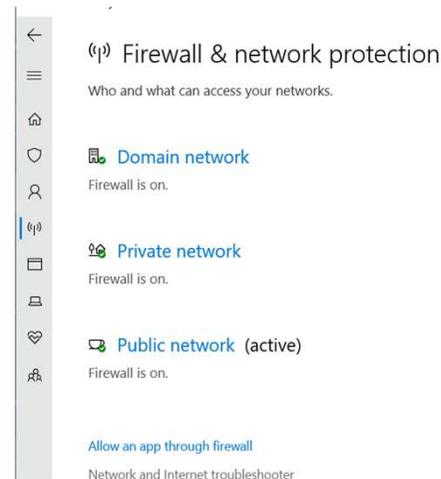
C:\Users\thirietj>
```

Check the connectivity

- To allow the “pings”, we need to remove the Windows software firewall on both virtual machines: “ControlExpertIIReady” and “PLC”
- You can for example search for “Firewall” in the “search” part of Windows
- You see all the firewalls are On. To avoid difficulties, it is good to switch off the 3 firewalls



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9 - P10, P3

Microsoft Defender Firewall
Helps protect your device while on a domain network.

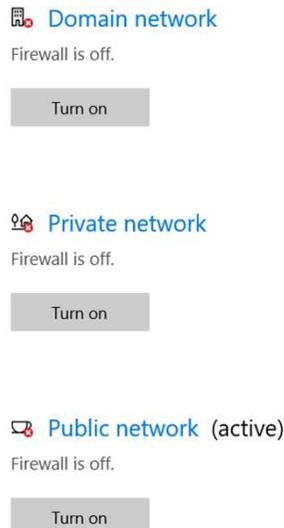
On



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Check the connectivity

- All the firewalls are now off
- The pings from 192.168.0.200 (ControlExpertIIReady) to 192.168.0.1 (PLC) are working
- The same from 0.1 to 0.200



```
C:\Users\user>ipconfig

Windows IP Configuration

Ethernet adapter Internet:

    Media State . . . . . : Media disconnected
    Connection-specific DNS Suffix  . :

Ethernet adapter OT:

    Connection-specific DNS Suffix  . :
    Link-local IPv6 Address . . . . . : fe80::d952:d032:1b9:d883%9
    IPv4 Address. . . . . : 192.168.0.1
    Subnet Mask . . . . . : 255.255.255.0
    Default Gateway . . . . . :

C:\Users\user>ping 192.168.0.200

Pinging 192.168.0.200 with 32 bytes of data:
Reply from 192.168.0.200: bytes=32 time<1ms TTL=128
Reply from 192.168.0.200: bytes=32 time=1ms TTL=128
Reply from 192.168.0.200: bytes=32 time=1ms TTL=128
Reply from 192.168.0.200: bytes=32 time=1ms TTL=128

Ping statistics for 192.168.0.200:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 0ms, Maximum = 1ms, Average = 0ms
```

```
C:\Users\user>ipconfig

Windows IP Configuration

Ethernet adapter Internet:

    Media State . . . . . : Media disconnected
    Connection-specific DNS Suffix  . :

Ethernet adapter OT:

    Connection-specific DNS Suffix  . :
    Link-local IPv6 Address . . . . . : fe80::e9f6:4a6d:13a0:b6b5%9
    IPv4 Address. . . . . : 192.168.0.200
    Subnet Mask . . . . . : 255.255.255.0
    Default Gateway . . . . . :

C:\Users\user>ping 192.168.0.1

Pinging 192.168.0.1 with 32 bytes of data:
Reply from 192.168.0.1: bytes=32 time<1ms TTL=128
Reply from 192.168.0.1: bytes=32 time=1ms TTL=128
Reply from 192.168.0.1: bytes=32 time=1ms TTL=128
Reply from 192.168.0.1: bytes=32 time=1ms TTL=128

Ping statistics for 192.168.0.1:
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 0ms, Maximum = 1ms, Average = 0ms
```

Virtualisation platform

LAB 0 : Prepare virtual Environment (1)

0) Configure Date and Time

1) Install VirtualBox and Oracle Extensions

(Ressources on www.virtualbox.org)

- Create C:\VM and C:\VM\SHARE
- In virtualBox/Preferences set default folder to C:\VM

2) Get ControlExpertIready

- Import in VirtualBox
- Take a snapshot (You can name it base)
- Run the machine

Virtualisation platform

LAB 0 : Prepare virtual Environment (2)

3) Clone (Linked Clone) ControlExpertReady to PLC

- Take a snapshot of the new VM

4) Run Both VM (password Toto123)



PLC SIMULATOR
192.168.0.1

192.168.0.0/24

ControlExpert
192.168.0.200



IntNetControlExpert

(VirtualBox Virtual Internal Network)

Virtualisation platform

LAB 0 : Prepare virtual Environment (3)



PLC SIMULATOR
192.168.0.1

192.168.0.0/24

ControlExpert
192.168.0.200



IntNetControlExpert

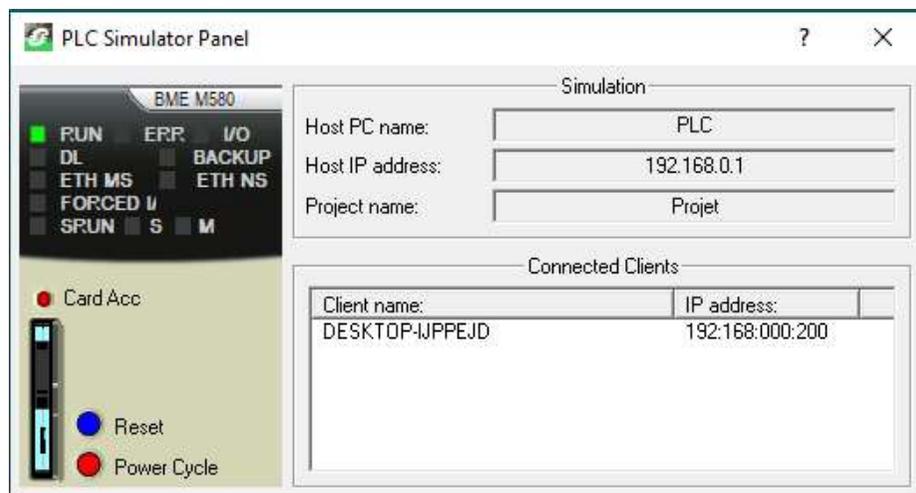
(VirtualBox Virtual Internal Network)

- 5) Check Connectivity
- 6) ON PLC : Run PLC simulator
On ControlExpert : Run ControlExpert

Virtualisation platform

LAB 0 : When transfert done :

On PLC



On ControlExpert

